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2. (Amended) Flat or semi-flat element according to claim 1, wherein the frame is formed by a U-shaped profile.

3. (Amended) Flat or semi-flat element according to claim 1, wherein the wall section is connected to the frame about the gravity center line of the frame.

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4. (Amended) Flat or semi-flat element according claim 1, wherein the frame is a closed hollow profile formed through injection of a pressurised fluid into a still molten thermoplastic material, that the material thickness of the wall section is thinner closest to the connection between the frame and the wall section than the average thickness of the wall section and the frame, whereby a barrier is formed in this connection part at the solidification of the thermoplastic material, which barrier prevents the pressurised fluid from entering the wall section during the manufacturing process.

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5. (Amended) Flat or semi-flat element according to claim 1, wherein the material thickness of the wall section is thinner closest to the connection between the frame and the wall section than the average thickness of the wall section and the frame, whereby a pivot line is formed, which pivot line facilitates resilient action in the wall section.

6. (Amended) Flat or semi-flat element according to claim 1, wherein the element forms a side wall of a container or a collapsible container, a bottom section of a container or a collapsible container or a lid of a container.

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7. (Amended) Flat or semi-flat element according to claim 2, wherein the wall section is connected to the frame about the gravity center line of the frame.

8. (Amended) Flat or semi-flat element according to claim 2, wherein the frame is a closed hollow profile formed through injection of a pressurized fluid into a still molten thermoplastic material, that the material thickness of the wall section is thinner closest to the connection between the frame and the wall section than an average thickness of the wall section and the frame, whereby a barrier is formed in this connection part at the solidification of the thermoplastic material, which barrier prevents the pressurized fluid from entering the wall section during the manufacturing process.

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9. (Amended) Flat or semi-flat element according to claim 3, wherein the frame is a closed hollow profile formed through injection of a pressurized fluid into a still molten thermoplastic material, that the material thickness of the wall section is thinner closest to the connection between the frame and the wall section than the average thickness of the wall section and the frame, whereby a barrier is formed in this connection part at the solidification of the thermoplastic material, which barrier prevents the pressurized fluid from entering the wall section during the manufacturing process.

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10. (Amended) Flat or semi-flat element according to claim 2, wherein the material thickness of the wall section is thinner closest to the connection between the frame and the wall section than the average thickness of the wall section and the frame, whereby a pivot line is formed, which pivot line facilitates resilient action in the wall section.

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11. (Amended) Flat or semi-flat element according to claim 3, wherein the material thickness of the wall section is thinner closest to the connection between the frame and the wall section than the average thickness of the wall section and the frame, whereby a pivot line is formed, which pivot line facilitates resilient action in the wall section.

12. (Amended) Flat or semi-flat element according to claim 2, wherein the element forms a side wall of a container or a collapsible container, a bottom section of a container or a collapsible container or a lid of a container.

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13. (Amended) Flat or semi-flat element according to claim 3, wherein the element forms a side wall of a container or a collapsible container, a bottom section of a container or a collapsible container or a lid of a container.

14. (Amended) Flat or semi-flat element according to claim 4, wherein the element forms a side wall of a container or a collapsible container, a bottom section of a container or a collapsible container or a lid of a container.

15. (Amended) Flat or semi-flat element according to claim 5, wherein the element forms a side wall of a container or a collapsible container, a bottom section of a container or a collapsible container or a lid of a container.

17. (Amended) Flat or semi-flat element according to claim 1, wherein the frame is formed by a plurality of ribs, the plurality of ribs spaced at a distance from each other smaller than the height of the height of each of the plurality of ribs.

18. (Amended) Flat or semi-flat element according to claim 1, wherein the frame is formed by a closed hollow profile.

18 (Amended) Flat or semi-flat element according to claim 1, wherein the wall section is connected to the frame, such that any disparate shrinking is absorbed by the resilient section without any relative movement between the wall section and the frame.

20. (Amended) Flat or semi-flat element according to claim 3, wherein the wall section is connected to the frame at the gravity center line of the frame.

21. (Amended) Flat or semi-flat element according to claim 7, wherein the wall section is connected to the frame at the gravity center line of the frame.